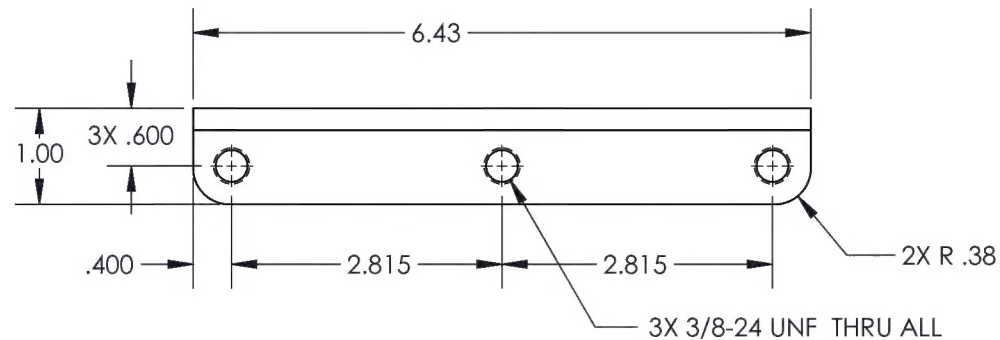
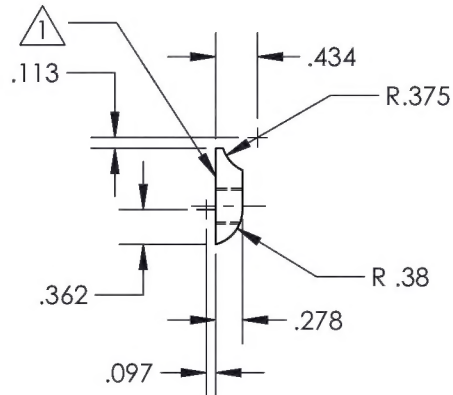
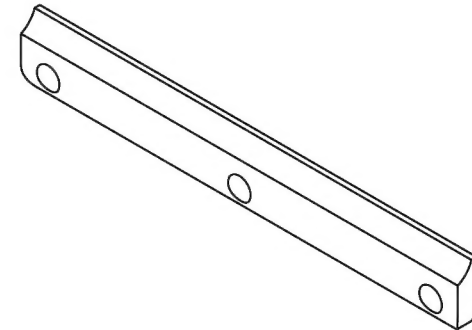


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	7/22/2013	JAG	
3		CH'D FINISH WAS YELLOW ZINC IS NICKEL PLATE AND BAKE.	9/13/2013	CFS	RW
4	14-0094	CH'D TITLEBLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/29/2014	DJN	RW



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE LOAD RAIL	
DWG NO. 4.5NR-34	REV 4
MAT'L 4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT HRC 40-45
.XX ± .01 ANGLES ± 5°	FINISH SEE NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 10/9/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-34	1	LOAD RAIL	4140/4142	